



Installation Instructions

REV 1 04/15/20

Part No. **1631-RS001**

Product: Rear Door Step

Application:

Dodge RAM ProMaster 2014+

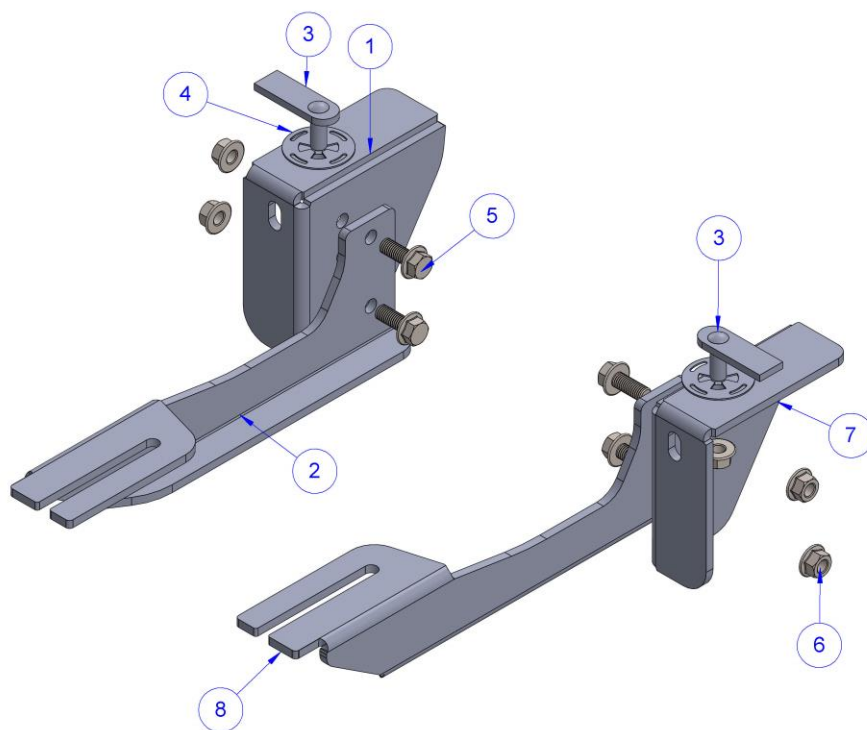
Level of Difficulty: **1** 2 3 4 5

Installation Time: 60 min

Hardware	Torque Specifications
M6 Bolt	3 ft-lbs.
M8 Bolt	7 ft-lbs.
M10 Bolt	16 ft-lbs.
M12 Bolt	28 ft-lbs.

ATTENTION: Use correct torque settings to avoid damaging the running boards and or mounting brackets. Failure to do so will void your warranty.

If you have any questions please contact our technical team at 1-866-717-6645



ITEM NO.	PART NUMBER	QTY.
1	1631781F0B	1
2	1631781F1B	1
3	HTC 230 - M10x25(5x20x60)	2
4	HTC 269 - CLIPS (M10)	2
5	M10 x 25 Flange Bolt	4
6	M10 Flange Nut	8
7	Mirror1631781F0B	1
8	Mirror1631781F1B	1

Installation Instructions 1631-RS001 Bracket Kit

Video
Installation
Instruction:

NOTE: If the vehicle is equipped with a tow hitch receiver STOP these products will not fit.

Step 1: Locate mounting positions on rear subframe Figure 1, Remove factory nut do not discard as it will be reused. Insert HTC 230 as shown.



Step 2: Install main bracket #1 using factory bolts, do not tighten. Attach #4 and #4 using supplied M10 hardware. Do not tighten



Step 3: Proceed to last page of this manual for rear running board install instructions and torque values
For Technical support please call our team at 1-866-717-6645 and one of our experts will assist you with this installation.

Thank you for choosing Romik.

Rear Running Board Installation Instructions



RAL / RB2 / REC / RCV / RZR



ROB / ROF / RPD

- 1) Flip your Romik running boards onto a flat surface, make sure to place the running boards on a towel or cardboard in order to protect the surface Figure 1.
- 2) Loosen the M8 bolts on back of your running boards Figure 2. Depending on your model there will be either 6 or 8 bolts installed per side.
- 3) Once your brackets have been installed, place the running board onto the brackets as shown on Figure 3.
- 4) Adjust running boards, centering on vehicle. Hand tight M8 hardware on running boards.
- 5) Follow the torque procedures, torque M8 hardware to **7 ft-lbs** using a torque wrench.
- 6) Cleaning and maintaining your running boards is important, apply a light coat of a quality carnauba wax at least 2X per year. Wash often with mild soap and make sure to remove all soap residue. Many car automatic carwashes use a strong soap, make sure to use enough water to remove all residue.
- 7) Register your products at www.Romik.com/contact/productregistration
- 8) Warranty information at www.Romik.com/warranty