



Installation Instructions

Part No. **1437**

Product: Running Boards

Application: **Cadillac XT6 2020 – Present**

GMC Acadia 2023 – Present

Level of Difficulty: 1 2 **3** 4 5

Installation Time: 90 Min.

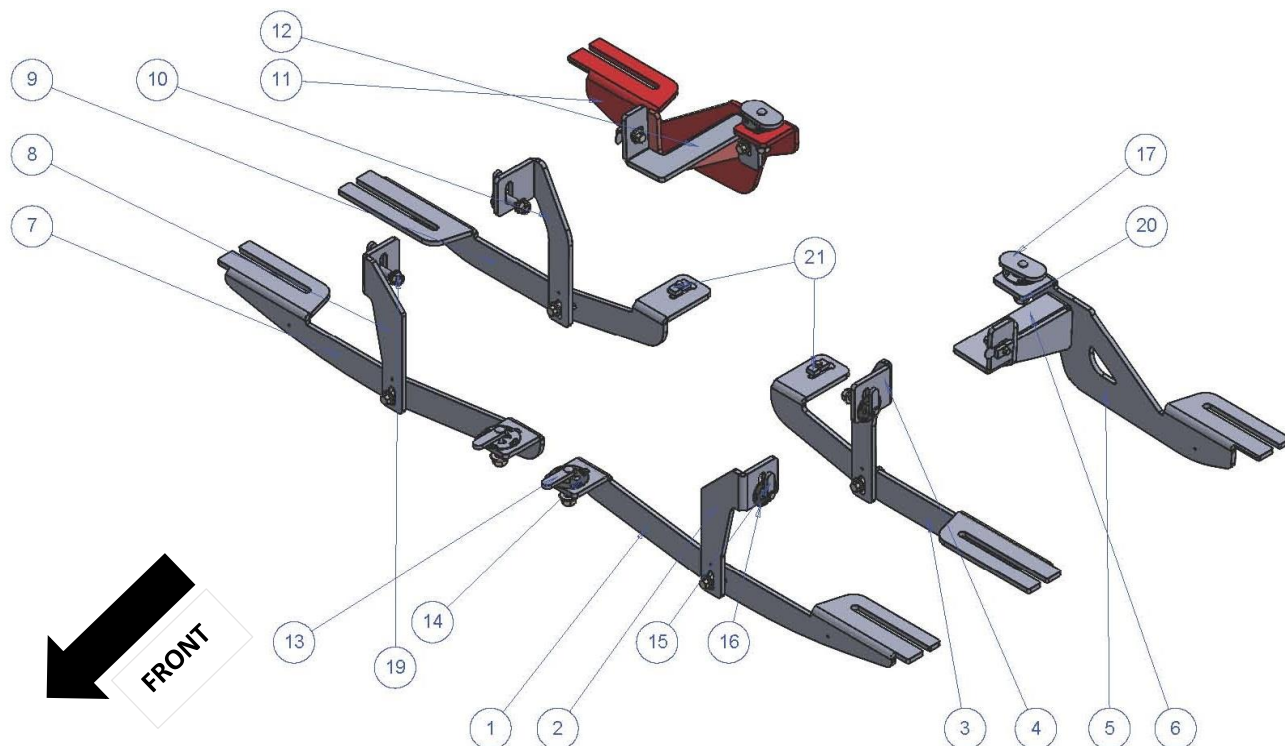
REV 1 08/15/23

Hardware	Torque Aluminum	Torque Steel to Steel
M6 Bolt	3 ft-lbs.	14 ft-lbs.
M8 Bolt	7 ft-lbs.	35 ft-lbs.
M10 Bolt	16 ft-lbs.	64 ft-lbs.
M12 Bolt	28 ft-lbs.	112 ft-lbs.

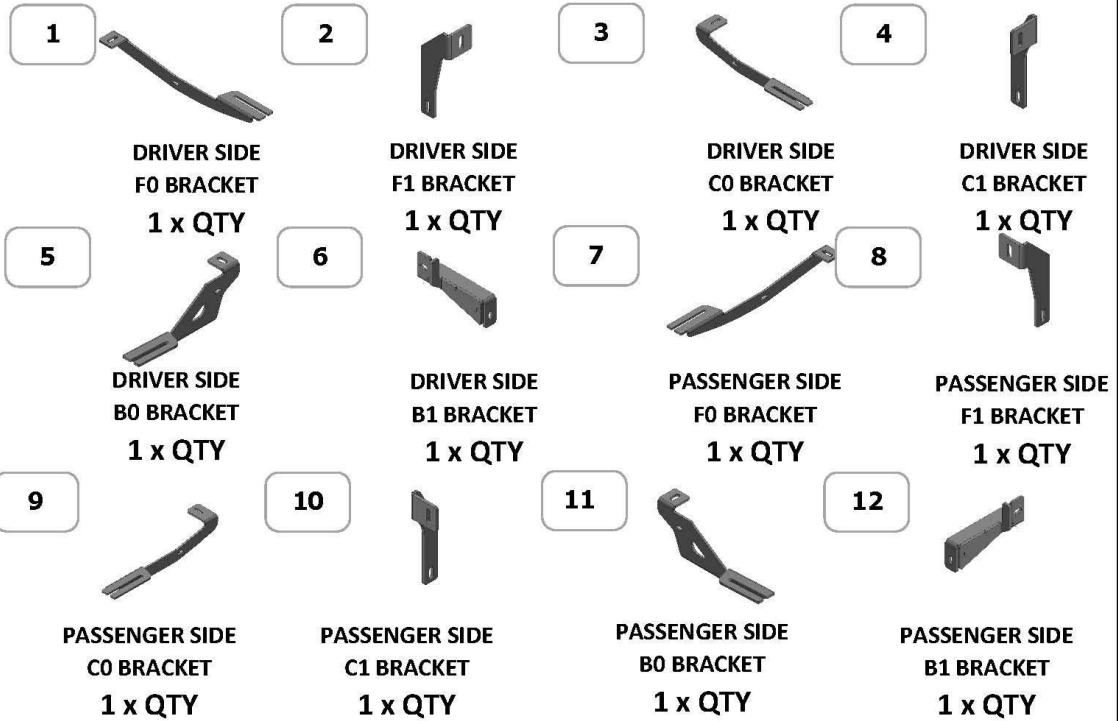
ATTENTION: Use correct torque settings to avoid damaging the running boards and or mounting brackets. Failure to do so will void your warranty. If you have any questions, please contact our technical team at 1-866-717-6645

Attention: Please make sure that you have the latest instructions from **Romik.com**

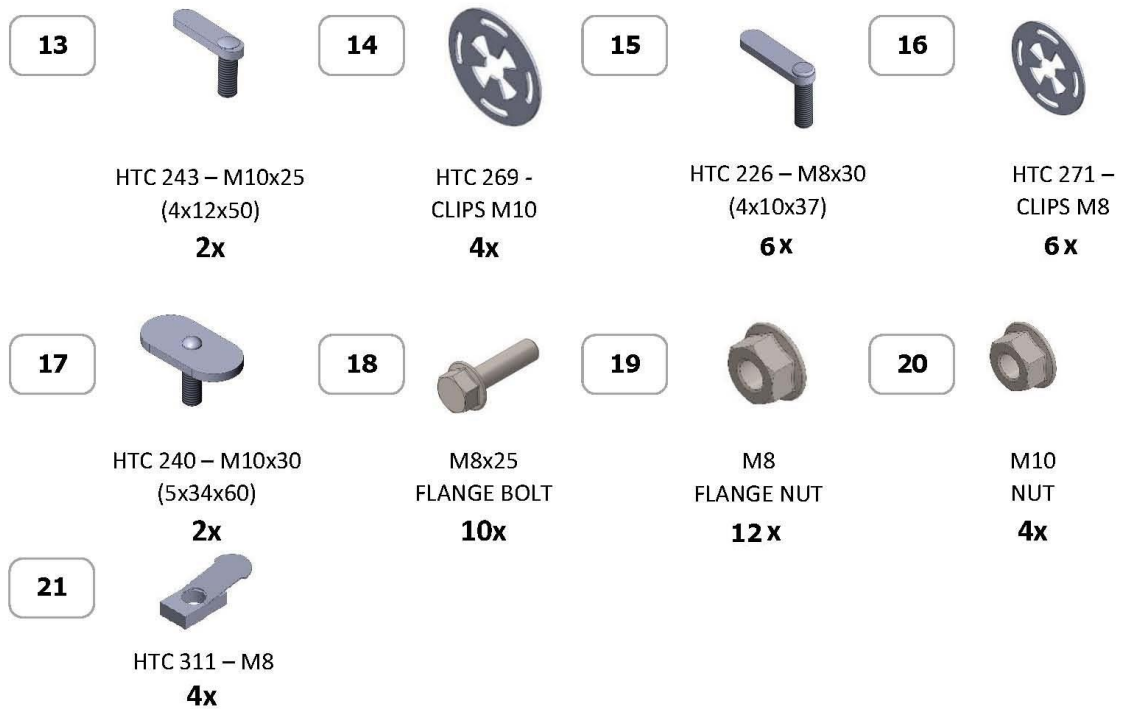
QR Scan



1437

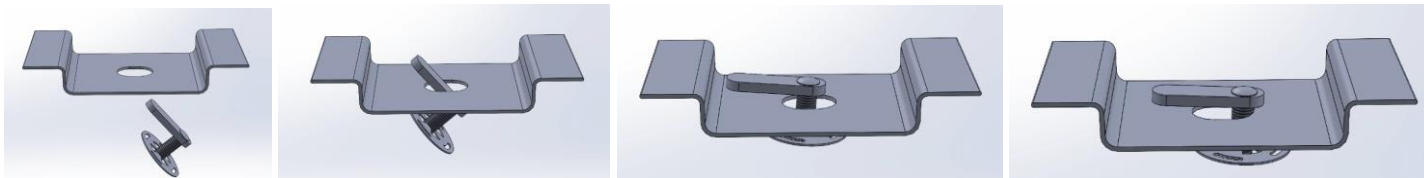


HARDWARE

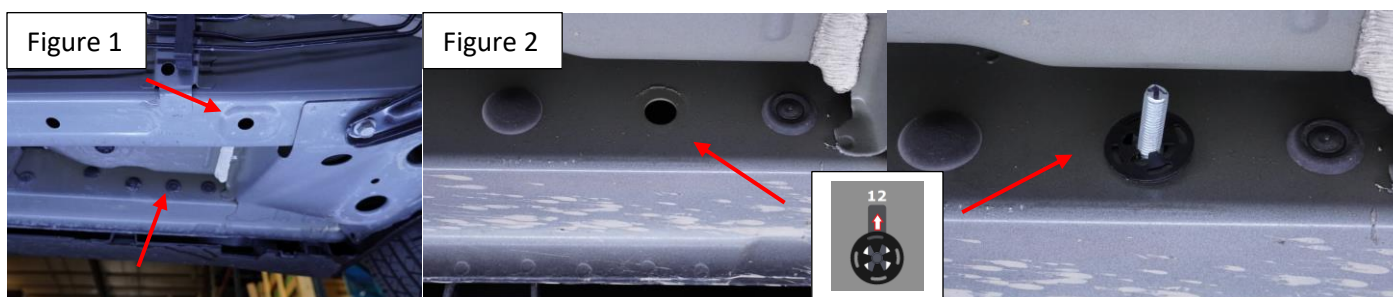


Installation Instructions 1437 Bracket Kit

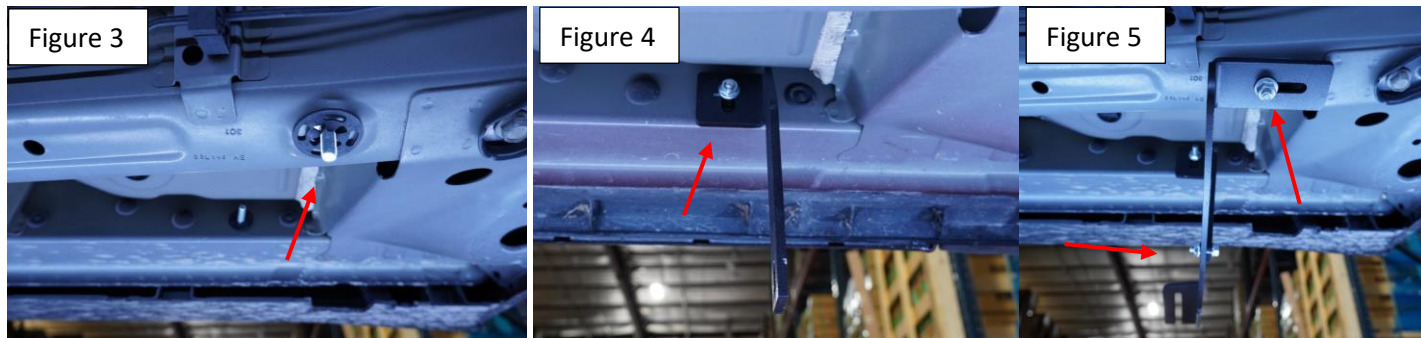
Important Install Tip: When installing Romik HTC inserts follow the sequence below. Make sure the HTC is seated correctly and do not use power tools as this will only spin the insert and possibly damage it. Test by tugging on it before installing bracket. Blue loctite is highly recommended on all metal parts.



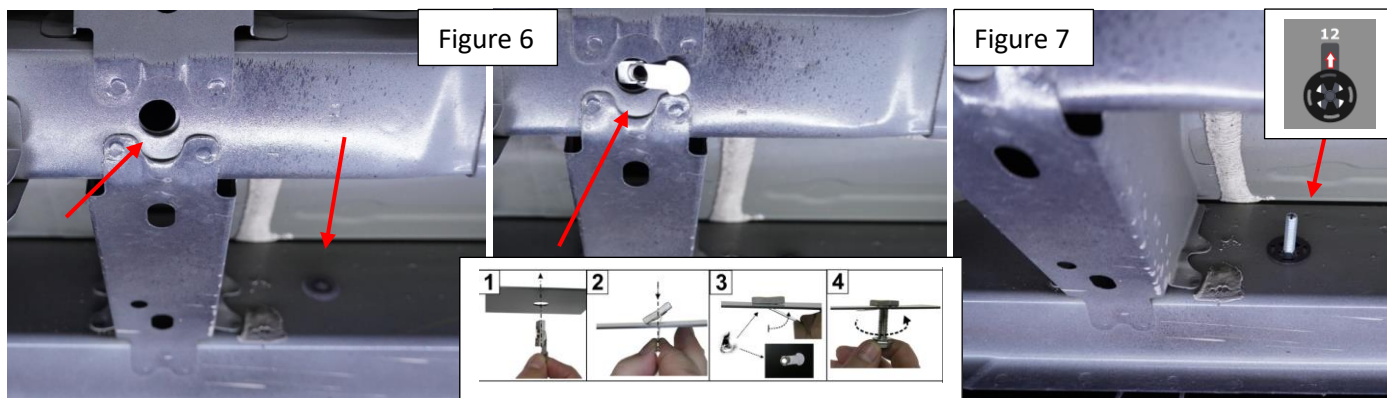
Step 1: Locate front bracket mounting locations. Remove factory rubber plug Figure 1. Install HTC 226 #13 making sure the insert is placed at 12 o'clock Figure 2.



Step 2: Install HTC 243 #13 as shown Figure 3. Install extra support #2 as shown Figure 4 do not tighten. Install main front bracket #1 as shown Figure 5 do not tighten. Using M8 hardware #18, #19 attach both brackets.



Step 3: Locate middle bracket mounting locations. Remove factory rubber plug Figure 6. Install HTC 311 #21 as shown Figure 6. Install HTC 226 #15 making sure the insert is placed at 12 o'clock Figure 7.



Installation Instructions 1437 Bracket Kit

Step 4: Install extra support #4 as shown Figure 8 do not tighten. Install main Center bracket #3 as shown Figure 9 do not tighten. Using M8 hardware #18, #19 attach both brackets Figure 10 do not tighten.

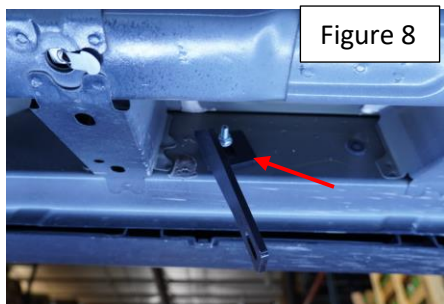


Figure 8

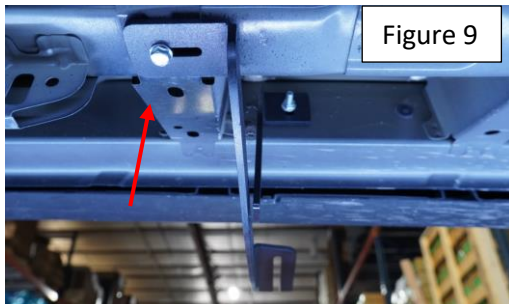


Figure 9

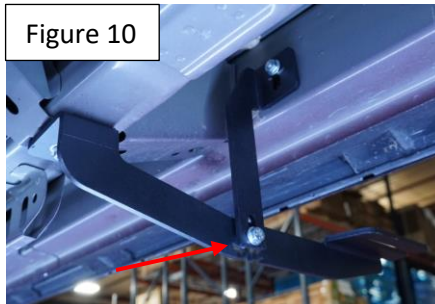


Figure 10

Step 5: Locate rear bracket mounting locations. Remove factory rubber plug Figure 11. Install HTC 240 #17 as shown Figure 12. Install HTC 226 #15 making sure the insert is placed at 12 o'clock Figure 13.

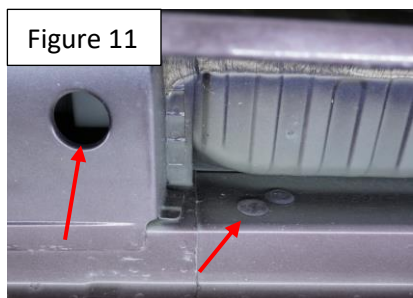


Figure 11

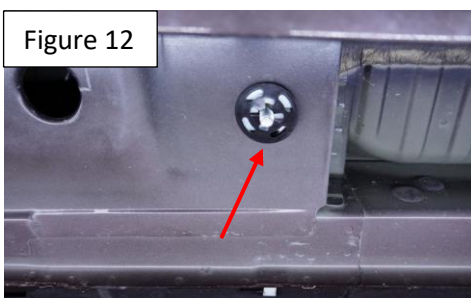


Figure 12

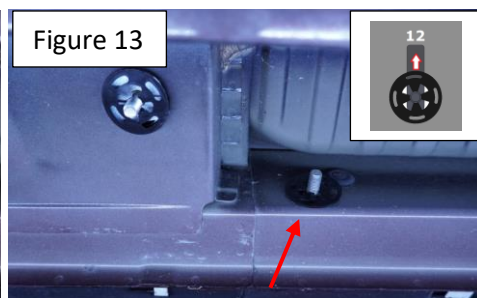


Figure 13

Step 6: Install main rear bracket #5 as shown Figure 14 do not tighten. Install rear support #6 and attach to main bracket using M8 hardware #18, #19 attach both brackets Figure 16 do not tighten.

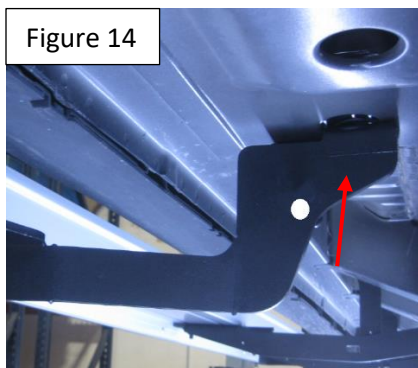


Figure 14

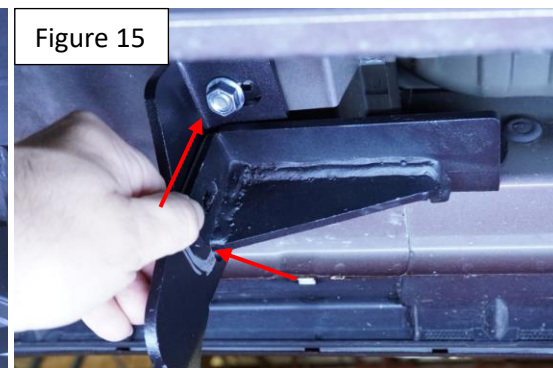


Figure 15

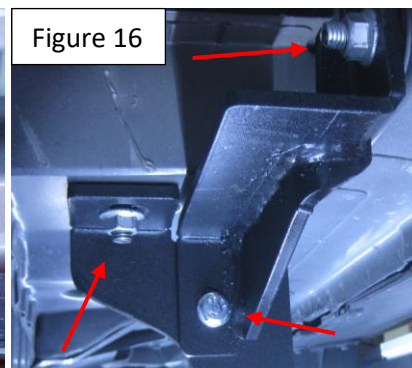


Figure 16

Step 7: Proceed to last page of this manual for running board install instructions and torque values

For Technical support please call our team at 1-866-717-6645 and one of our experts will assist you with this installation.

Thank you for choosing Romik.

Installation Instructions Running Boards

NOTE: Use of power tools will damage the bottom of the running board and void your warranty.

Step 1: loosen the M8 hardware on back of the running boards.

Step 2: Slide running board onto brackets

Step 3: Tighten hardware to 7 ft lbs.



ROF/RPD/ROB Running boards

Step 1: Place clamping plate on top of running board as shown below. Make sure clamping plate sits correctly on running board surface.

Step 2: Install carriage bolts and plastic retaining clips as shown below.

Step 3: Install and tighten hardware to 7 ft lbs.



Product Registration and Warranty Information

- Register your Romik products at <https://romik.com/productregistration>
- Warranty information at <http://www.romik.com/warranty>

Cleaning and maintaining your Romik Running boards

Cleaning and maintaining your running boards is important, apply a light coat of a quality carnauba wax at least 2X per year. Wash often with mild soap and make sure to remove all soap residue. Many car automatic carwashes use a strong soap, make sure to use enough water to remove all residue.

For video instructions on how to clean your Romik products please click here <https://romik.com/cleaning>